

-TECHNICAL-Transcol CH60 Gel Adhesive FT: A-PT-6434 Revision: 01.012024 Version: 01.2024

TRANSCOL CH60 GEL ADHESIVE

Gel-type construction glue, classified as C2 TE S1, with improved workability thanks to its creamy and fluid texture

| COLOUR White | PACKING 25kg bag | USE Exterior/ Interior | THEORETICAL CONSUMPTION 5 to 6 kg/m ² /mm |
|------------------------|---------------------|----------------------------------|--|
|------------------------|---------------------|----------------------------------|--|

1. PURPOSE

Cement-based, flexible, deformable construction glue with reduced slippage and long open time suitable for laying stoneware or natural stone tiles from large pieces, on new or old surfaces, on floors or walls subject to contraction, such as underfloor heating and/or heavily used floors.

2. TECHNICAL DATA

| Property | Value |
|---|-----------------------------------|
| Volumic mass (powder) | 1400 ± 200 Kg /m ³ |
| Volumic mass (paste) | 1500 ± 200 Kg /m ³ |
| Open time | 30 min ≥ 0.5 N/mm ² |
| Initial adhesion | ≥ 1 N/mm ² |
| Adhesion after immersion in water | \geq 1 N/mm ² |
| Adhesion after heat action | $\geq 1 \text{ N/mm}^2$ |
| Adhesion after freeze-thaw cycles | ≥ 1 N/mm ² |
| Mudslide | ≤ 0.5 mm |
| Transverse deformation | 2.5mm ≤ &t ≤ 5mm |
| Reaction to Fire | Class E |
| Ceramics area (S)/tam. of the teeth of the trowel | Consumption |
| S < 400cm ² | 4 Kg/m ² |
| 400 < S < 900 cm² | 5 to 6 Kg/m ² |
| S > 900 cm ² | ≥ 7 kg/m² |

Results obtained according to EN 12004-1 under controlled conditions



FT: A-PT-6434 Revision: 01.012024 Version: 01.2024

3. COMPOSITION

Washed siliceous sand, mixed binders, carbonates, additives, natural fibers and acrylic resins.

4. SUPPORT

The cement-based supports are plaster, screeds and concrete.

Concrete or masonry supports, wall or floor must be more than 30 days old. Plaster and subfloor mortar with batten or unplaned must be more than 14 days old.

The substrate and the parts to be applied must be clean, free of dust, paint residues, grease and formwork oils.

If the glue is carried out on vertical supports with high absorption, they must be moistened before applying the adhesive cement. It should be applied to the flat and regular wall, with a surface warping of no more than 2 mm per linear meter, proceeding, if necessary, to its correction.

It is possible to apply it over old ceramic as long as it is regularized and clean.

Do not apply:

- in barbecues, fireplaces;
- on substrates with humidity greater than 4%;
- on zero-absorption supports.

5. PREPARATION

Mix the contents of the 25Kg bag with approximately 8 to 8.75 litres of clean water until you get a homogeneous mass, without lumps.

Mixing is preferably carried out mechanically with a low-speed mechanical agitator. Once mixed, the mortar should rest for 5 minutes and mix again before application.

6. APPLICATION

Spread the glue well with a comb or notched trowel (6 to 8 mm). The mortar removed by the teeth of the trowel must be remixed with the rest.

Then, place the piece to glue by tightening it with vibratory movements until you obtain a layer with a thickness of approximately 4 mm. Hit lightly with a rubber hammer, without damaging the surface of the ceramic pieces.

Provide joints of at least 2 mm between the pieces, which must be filled with mortar and a joint capable of absorbing the dimensional variations of the pieces. Joint putty can be applied between 24 to 48 hours after gluing.

Whenever greater efficiency is desired, gluing larger pieces or gluing on ceramics, a double glue should be made. This type of bonding is applied to parts with an area greater than 625 cm² and in areas of heavy traffic.

Once applied, it has a setting time of 30 minutes.

Clean all excess mortar immediately after laying the ceramic tiles, with a slightly damp sponge, only with clean water.

The pavement can be used by construction personnel carefully in 2 days and by all traffic in 15 days.

Transcol – Cimentos e Argamassa Lda.

Zona Industrial de Rio Maior, Apartado 160 | 2040-357 Rio Maior, Portugal |Tel.:(+351) 243 994 104 call to national landline

transcol@transcol.pt | www.transcol.pt



-TECHNICAL-Transcol CH60 Gel Adhesive FT: A-PT-6434 Revision: 01.012024 Version: 01.2024

7. SAFETY

It is recommended to use a dust mask to protect the respirable crystalline silica, goggles and gloves when handling the product. If there is contact with eyes, rinse thoroughly with clean water. Do not ingest. Refer to the Product Safety Data Sheet.

8. USEFUL ADVICE

- Application temperature from 5°C to 30°C;
- Excess water in the preparation alters the physical characteristics of the product;
- Never add any other type of product to the mortar;
- Never use acid or excess water to clean mortar residues;
- Do not apply in rain, very humid environment or strong wind;
- Do not apply on icy surfaces or those at risk of frost within 24 hours of applying the product.

9. STORAGE

Store in a dry and ventilated place, on the pallet and in the original closed and protected packages, for 180 days from the date of manufacture.